

# CNC CAT

*low cost...*

*high quality...*

In order to be able to select the speed control of the Kress spindles via the analogue 0-10V signal of the control, these must be connected as follows. A separate power supply with 24V / 1A is required to supply the control electronics. The brown wire of the Kress spindle must be connected to the + pole and the white wire to the - pole of the power supply. The green wire is connected to the output of the + pole 0-10V. It is necessary to create for both voltage sources (power supply and 0-10V) a common ground point.

