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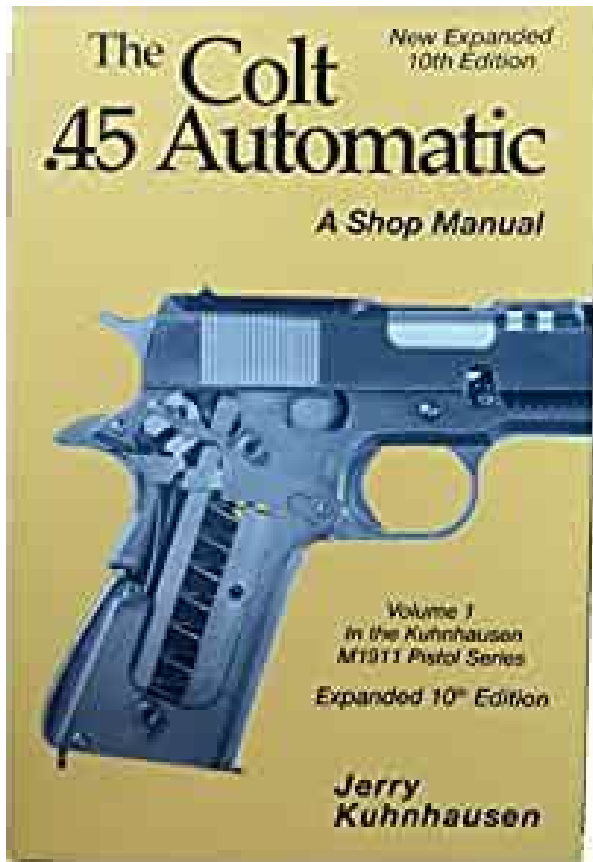
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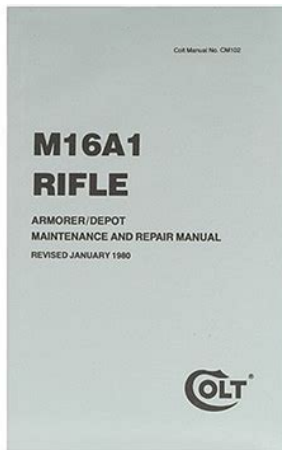
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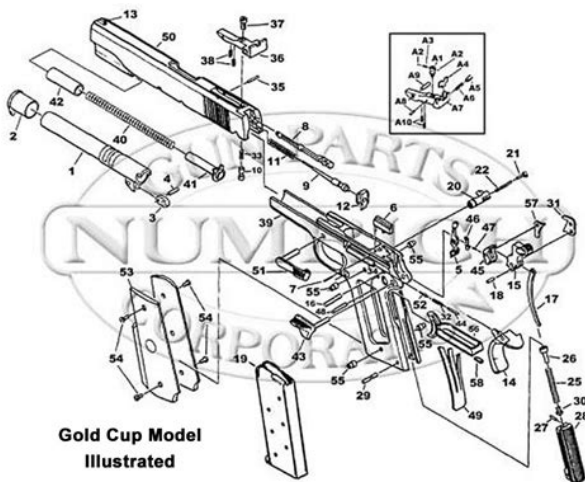
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Above the handle on the left side are the slide stop plunger 5 and safety lock plunger 7 with their ends protruding from the front and rear, respectively, of the plunger tube 4. The plunger spring 6 is seated between the plungers 5 and 7 within the plunger tube 4 and yieldingly holds them in position. The ejector 18 is seated at the top of the receiver 1 near the rear end at the left side. It is held in place by the ejector pin 19. The top of the receiver forward of the trigger guard has a femitubular extension which forms the seat for the rear portion of the recoil spring 14. The barrel 2 of the pistol is largest at the breech, and at the top has two transverse locking ribs, the forward edges of which, together with the forward edge of the breech portion, serve to positively interlock the barrel 2 with the slide 3 when in the firing position. The latter is therefore. In the abutment at the front end of the slide 3 is seated the forward end of the recoil spring 14, fitted into the plug 16. The rear end of the recoil spring 14 fitted onto the recoil spring guide 15 rests against the shoulder in the front end of the receiver 1. The firing pin 20, firing pin spring 21, and shell extractor 17 are carried in the rear end of the slide 3 and locked by the firing pin stop 22. By pressing the firing pin 20 forward so as to clear the firing pin stop 22, the latter is released and may be removed downwardly, leaving both firing pin 20 and extractor 17 free for removal.... The slide stop 8 consists of the pin part, which serves as a pivot and passes through the link 11, and a body, on which is a thumb piece for releasing the slide 3 from the open position. The safety lock 36 consists of a thin plate, a projecting pin, a thumb piece, and a projecting stud. The pin part serves as a pivot for the safety lock 36 and is at the same time a pivot for the grip safety 35.

The upper corner of the plate has an angle which will fit into a correspondingly shaped recess in the slide 3. When the slide 3 is in its forward position, and the hammer 23 is full cocked, the safety lock 36 may be pushed up manually by means of the thumb piece, thereby positively locking the hammer and the slide. While the safety lock 36 is being pushed up into the locking position the stud on the safety lock 36 is being carried upward and it finally stands in rear of the lower arm of the sear 30 blocking the sear 30 and causing the locking of the hammer 23. If the safety lock 36 is pressed down so as to release the slide 3 the projecting stud on the safety lock 36 clears the sear 30, permitting the sear 30 to be operated by the trigger 34, thereby causing the release of the hammer 23 if the grip safety 35 is pressed inward, as by the hand grasping the handle of the pistol, and the trigger 34 is pulled. The grip safety 35 is pivoted in the upper part of the receiver 1. But when the handle is grasped, as in the firing position, the grip safety 35 releases the trigger 34 without requiring the attention or thought of the firer. The automatic disconnect 33 is in the rear of the magazine seat. In the underside of the slide 3 and near its rear end, a recess is provided which stands. The forward surfaces of the recess of the slide 3 and of the projecting end of the disconnect 33 are inclining, so that the rearward movement of the slide 3 depresses the connector 33 until the slide 3 again returns to its forward position. In this depressed position of the disconnect 33 the trigger 34 is disconnected from the sear 30, allowing the sear 30 to reengage the hammer 23. This arrangement automatically and positively prevents firing of the pistol except when all its parts are in the fully closed and locked firing position, and it also prevents more than one shot from following

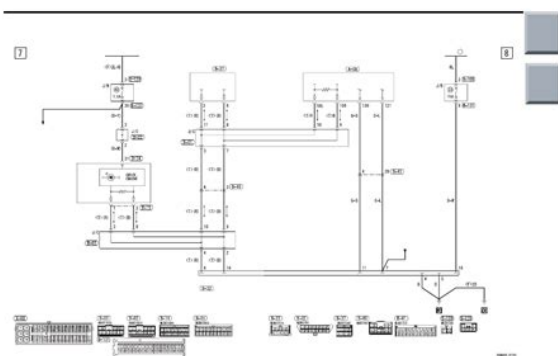
each pull of the trigger 34. TO DISMOUNT AND ASSEMBLE THE PISTOL.



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Remove the magazine by pressing the magazine catch 48. Press the plug 16 inward and turn the barrel bushing 13 to the right until the plug 16 and the end of the recoil spring 14 protrude from their seat, releasing the tension of the spring 14. As the plug 16 is allowed to protrude from its seat, the finger or thumb should be kept over it, so that it will not jump away and be lost or strike the operator. Draw the slide 3 rearward until the smaller rear recess in its lower left edge stands above the projection on the thumb piece of the slide stop 8; press gently against the end of the pin of the slide stop 8 which protrudes from the right side of the receiver 1 above the trigger guard and remove the slide stop 8. This releases the link 11, allowing the barrel 2, with the link 11 and the slide 3, to be drawn forward together from the receiver 1, carrying with them the barrel bushing 13, recoil spring 14, plug 16, and recoil spring guide 15. Remove these parts from the slide 3 by withdrawing the recoil spring guide 15 from the rear of the recoil spring 14, and drawing the plug 16 and the recoil spring 14 forward from the slide 3. Turn plug 16 to right to remove from recoil spring 14. Turn the barrel bushing 13 to the left until it may be drawn forward from the slide 3. This releases the barrel 2 which, with the link 11, may be drawn forward from the slide 3, and by pushing out the link pin 12 the link 11 is released from the barrel 2. I believe the download here is faster, and there are no ads at all. Share your pictures, documents, send large videos, exchange music or transfer big files. No registration required. Handbook of the .303 Inch Vickers-Berthier Light Machine Gun Mark I, from Vickers-Armstrong. Final edition manual with excellent diagrams and colorized plates. 1930s. Courtesy Dan Shea, Small Arms Review Reference Library. FN Herstal manual. Early 1970s, English language. Second version. Courtesy Dan Shea, Small Arms Review Reference Library.

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