CNCCAT

Pin Connections for:

Interface Board for GeckoDrive G250

Relay 1 —— Pin 14
Relay 2 —— Pin 1
Relay 3 —— Pin 16
Relay 4 —— Pin 17

Gnd
Pin 11
Pin 12
Pin 13
Pin 15

Relay 1 On/Off
Spindle 1

Relay 2 On/Off

Relay 3 On/Off

Relay 4 On/Off

Pin 10

Emergency
switch (N.O.)

GND

N
L

+Vᴅᴄ (24V/36V)
-Vdc

Limit
Switch

Limit
Switch

Limit
Switch

Motor
Windings

Motor
Windings

Motor
Windings

Motor
Windings

B- B+ A- A+

Parallel Port
Conection