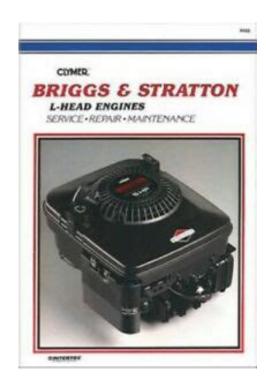
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The manual also includes troubleshooting and diagnostic tests and most repair procedures are

illustrated. There are sections on engine model identification, tools, and safety as well as sections on specific engine systems. The manual covers repair of engines from the most recently produced to those manufactured several decades ago. This manual does not cover the repair of Briggs and Stratton twin cylinder or overhead valve engines. Then you can start reading Kindle books on your smartphone, tablet, or computer no Kindle device required. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. Register a free business account If you are a seller for this product, would you like to suggest updates through seller support Amazon calculates a product's star ratings based on a machine learned model instead of a raw data average. John Nickerson 2.0 out of 5 stars I couldnt get my Craftsman mower to run. It had been, but died. It would start but guickly stall. I had a good idea of the problem but was looking for some more trouble shooting options. They are not in this volume. There is very little trouble shooting help here. Much of the volume is devoted to identifying which engine variant and component variant you have. This is necessary but takes a lot of space. The review and the manual say that this volume covers my engine, it does, sort of. Once I had eliminated all of the easy, cheap fixes, I determined that it was the carburetor that had to go. Ive learned from experience with small engines that the time it takes to break down a carburetor to find the problem, acquire the small parts, etc., just order the carburetor and repair the old one in the off season. So now I am expecting this manual to tell me how to change the carb, step by step.

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First I have to figure out which carb I have. Its not, but careful examination shows it is covered by accident. Anyway, there is no step by step on how to remove the exist carb from the engine. Besides the line drawing of the carburetor, it was basically remove existing carburetor, install new. No discussion of what needed to be removed to access the carb, or what needed to be disconnected, the only warning was to disconnect the spark plug wire. I found a video on line that explained how, it missed a couple steps, but they were minor items. So in about an hour I had it changed, fueled, and it started and ran on the first pull. So, Ill keep it for future reference, but I wish I hadnt spent the money. Covered my motor but also several others and gives a great overview of types of motors, how they differ, and why they are called what they are. Its a shop manual referencing a lot of special tools but theres usually ways around these tools. I know little about motors so a detailed step by step works best for me. With the easy availability of parts through Amazon and the wicked high prices of having work done at a local repair shop to say nothing of the time and inconvenience. It seems like the way to go for those who enjoy the challenge and the sense of accomplishment that comes when you are successful. I've found a few incorrect references to section and page numbers. It feels like the authors came up with a competent outline for the book and when it came time to actually write the book they really rushed the process and the content was minimized and the book suffered for it. There is some value as far as maybe a maintenance guide which is why I gave it 2 stars but not a repair manual. It has been helpful so far and I learn a little each time I use it, I keep it in a big plastic zip lock bag in the storage shed with the lawnmower. I have found my major problems are carburetor related and mostly the faulty filter system that lets in debris that plugs the fuel delivery.

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The plastic filter system is not mated tightly to the carb, which lets in small grass and dirt. Working on finding a well sealed filter to add on. Obviously this one is different but it had the knowledge for the old quantum i was working on. But it doesnt have any of the newer engines in it that have the primerless 1 pull automatic choke carbs and things like that. Every couple of years, they put out a new one. However, even though this item is listed as the 2003 edition, I received a 1994 edition which didnt cover my mower. I returned the manual. The manual brought me 95% where I needed to be. Sorry, we failed to record your vote. Please try again A wealth of essential information. Sorry, we

failed to record your vote. Please try again Many good drawings. Could be better at explaining how some things work. Governor, speedcontrol etc.Sorry, we failed to record your vote. Please try again It can be slightly difficult to find the details for the model Im looking for. Still, all the necessary info seems to be includedSorry, we failed to record your vote. Please try again Sorry, we failed to record your vote. Please try again Explanations are good, and the pages are a bright white that makes for easier reading. If you compare this manual to Honda manuals that I have a few of, this one uses a slightly larger font which also aids in reading. This is a better choice than your generic Haynes manual in most cases. The general purpose Haynes manuals have their purpose for initial familiarity, but the use of pictures in these is poorly done. This Briggs manual uses diagrams for everything, and it is much easier to understand. Haynes manuals have poor quality pics where the shadows often obscure the one bolt or spring youre trying to understand to finish the project. Something else I like about this manual is that there is sufficient room on the pages for you to scribble notes. This is great to remember tips you have taught yourself over the years.

Lastly, it doesn't use a high gloss paper coating on the pages. This means there is no glare from the page and it is easy to write on. It had all the specs I was looking for, as well notes on specialized tools such as flywheel pullers. I think if I had any complaint it would be that Id prefer a punched manual for safe keeping in a binder.but thats a minor thing. I would recommend this. Just make sure to do the research with respect to your model and the models covered by this manual. Sorry, we failed to record your vote. Please try again There is a lot of very helpful free information and videos on the internet, but they did not provide the necessary details, which this book does. It covers a lot of different models, so it can be difficult to find the specific information needed, but it is there. It is a very useful reference, but think it could have been better organised. Sorry, we failed to record your vote. Please try again. Groups Discussions Quotes Ask the Author To see what your friends thought of this book, This book is not yet featured on Listopia. There are no discussion topics on this book yet. Under 1100 Under 1100 Under 1100 Below 1100 Below 1100 Below 1100 Below 1100 Below 1100 Under 1100 Under 1100 Under 1100 Under 1100 Below 1100 Below 1100 Below 1100 Below 1100 Below 1100 Under 1100 Words you have not read and understood the danger, warning and caution indicate degree following safety items. Read this entire of hazard. Each engine is identified by a Model, Type and Code number. Example Model Type Code 422777 1125 01 99052115 This chart explains the numerical model designation system. It is possible to determine most of the important mechanical features of the engine by merely knowing the model number. Continued operation with a removed. Fire may result. They may cause cartridge to Combustion chamber deposits should be removed deteriorate. DO NOT oil paper cartridge.Look to that cylinder for a problem. See Example.

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NOTE Avoid damaging armature and module when unsoldering or soldering. FIBER TIP UP 2. Install plunger with fiber tip up, Fig. 18. GROOVE 3. Slide seal over plunger boss until it contacts cylinder. Always use approved flywheel CLUTCH WRENCH removal tools. Check flywheel for cracks, broken fins or keyway damage. To install fan, place fan on to flywheel, aligning recess in flywheel with boss on back of fan. The meter may be used to measure Volts, Ohms, or Amperes, Fig. 32. Testing With Digital Multimeter 1. There should be continuity. Components are NOT CASTIN LOGO interchangeable with previous carburetors. Fuel pump pressure must not exceed 1.5 psi 0.10 Bar. NOTE Excessive fuel pump pressure may result in an over rich carburetor mixture and, ultimately cylinder scoring and, or other engine damage resulting from crankcase. Under 1100. Under 1100 Carburetor and intake manifold must be removed as an assembly, Fig. 11. 1. Remove air cleaner assembly. 2. Refer to figures 1 and 2 for reference and the names of components. Separate upper and lower carburetor body. Remove float and inlet needle. Remove idle jet, pilot jet or idle mixture valve, if equipped. The bushings are not interchangeable. Assemble Remaining components as

shown, DIAPHRAGM Fig. 33. DIAPHRAGM a. Torque pump cover to 20 in. lbs. 2.0 Nm. DIAPHRAGM SPRING COVER. SAME FLOAT Fig. Torque carburetor mounting screws to 100 in. lbs. 11.0 Nm. Torque intake manifold screws to 90 in. lbs. 10.0 Nm. Install fuel line and fuel pump pulse line. Make sure all connections are tight. INSTALL AIR CLEANER ASSEMBLY IMPORTANT ALL MODELS, breather tubes must be 1 breather tube hole. Push on governor PARTS REMOVED FOR CLARITY lever until throttle is wide open. Do not bend governor link or distort governor lever. 2. Rotate governor shaft counterclockwise as far it TORQUE TO 100 in. NOTE Engines equipped with current style carburetor or carburetors with screw in pilot jet, proceed to step 6. 2.

To determine whether problem is with wiring or solenoid, perform the following tests in the order shown. This opens the valve in the vacuum valve assembly and allows the carburetor float bowl to vent through the air cleaner. The carburetor float bowl vents through the vacuum block assembly and vacuum valve assembly, Fig. The governor spring tends to pull the throttle open. The force of the counterweights, which are operated by centrifugal force, tends to close the throttle. A detent in the equipment control provides governed idle when the equipment control is moved to the full slow position. PreTwin II, twin cylinder engines equipped for remote control have provision for governed idle. Equipment manufac turer's control may or may not provide a detent for governed idle. CLAMP SCREW 2. Loosen control casing clamp at governor control bracket or intake manifold. 3. Move control casing and wire in direction shown by arrow, Fig. Drain oil and remove engine from equipment. If CYLINDER bearings are worn, replace cylinder. BEARING 1. Assemble thrust washer to governor shaft and CYLINDER insert governor shaft through lower support and LOWER. After gover RESTRICTOR nor lever is torqued, move governor lever to close throttle so restrictor will snap back to its normal position. See Example, Fig. 29. 422437 0015 3400 422437 0016 3400 422437. Adjust speed DECREASE regulator knob, NO TAG, to obtain Regulated RPM for the generator type shown in Table 1. NOTE Final adjustment should be made with INCREASE generator loaded to rated capacity or manufacturers specifications. Fig. Below 1100 Below 1100 1. Refer to Equipment Manufacturers Service Manu al and Operating Instructions for operating proce dures and adjustment of parts supplied by Manufacturers of control system. Below 1100. Below 1100 1. Disconnect governed idle spring and start engine. Discard old gaskets. NOTE Some models use three 3 longer head bolts located around the exhaust valve area.

NOTE When removing valves and valve springs, STEM identify parts to prevent interchanging. RETAINER WARNING VALVE SPRINGS are under high pressure. Hold shop rag around spring and loosen spring compressor slowly to release COLLARS pressure from spring. THROUGH TO VALVE 2. Ream clockwise through entire guide into valve TAPPET CHAMBER tappet chamber, 3. Keep turning reamer clockwise when removing reamer from guide. See specifications below. 1. If clearance is less than specified, grind end of valve stem to obtain proper clearance. 2. A rope inserter tool may be made by using a piece of music wire or spring wire, and forming it as shown in Fig. When the starter motor is activated, the pinion gear engages a ring gear attached to the engine flywheel and cranks the engine. Starter Location Fig. Performance Will be indicated by excessive current draw or 1. Binding or seized starter motor bearings, no RPM, 2. A shorted, open or grounded armature, 3. Then install return spring making sure spring is in RETURN recess of starter gear. SLOT CLUTCH 2. Install pinion gear with chamfered edge of pinion RETAINER gear teeth away from motor, Fig. Starter motors contain SPRING two ceramic magnets which can be broken or cracked WASHER if the motor housing is hit, deformed or dented. SPRING NOTE For ease of reassembly, mark starter PINION. DO NOT use emery cloth. Commutator may be machined to no less than 1.230" 31.24 mm, Fig. 26. Slots between commutator bars should be cleaned with a hack saw blade after cleaning or machining, Fig. NOTE On brush end cap with flat coil brush spring, install armature on to brush end cap before installing brushes. 1. Place brush in holder. 2. Two black leads from stator. Use Rosin Core solder when OUTPUT PIN TERMINAL installing new harness. Use shrink tubing or tape all connections. If battery meter. voltage is at its maximum, output will be 2. Alternator Output Test b. If

meter still displays "OL," diode is defective open. 1.

Insert RED test lead into receptacle in meter. If there is still no or low 6. If no or low output is found, be sure that regulator output, replace the regulatorrectifier. If there is still no or low output, replace the regulatorrectifier. The related to the regulatorrectifier or the charging indica regulatorrectifier converts AC current to DC and tor wiring system. There will be no charging output if battery voltage is below 5 volts. AVAILABLE FROM ELECTRIC TEST PLUG SUPPLY HOUSE NOTE Connect test leads before starting engine. CONSULT Fig. Use no special additives with recommended oils.Replace, if damaged. Breather tubes on current Twin II horizontal crankshaft models can be identified by a molded flat area for remote control wire clearance, Fig. 13. CONTROL WIRE CLEARANCE Fig. The sensor screws into a boss in the sump base and has a protective cap with metering holes that regulate the amount of crankcase oil that contacts the 12 VOLT sensor. A direct drive oil pump supplies lubrication to all bearing journals at 1050 psi .0.73.4 Bar, Fig. 27, Fig. 29. The oil pump draws oil through a screened pick up in the engine base and pumps the oil through the oil filter. Examine pressure relief valve seat for proper seating. Seat must have no nicks or burrs. Pressure relief valve spring length is 1.125". Filtered oil is routed through the oil cooler through two oil lines from a special oil filter adapter. Forced air from the flywheel fan flows through the oil cooler fins dissipating heat from the engine oil. Intake Valve Spring 23. Washer 3. Carburetor 14. Intake Valve Retainer 24. Crankshaft 4. Intake Manifold 15. Valve Tappet 25. Remove exhaust system, air cleaner assembly, intake manifold and carburetor assembly. See Section 3. Remove blower housing, air guides, cylinder shields, cylinder heads and valves. See Section 5. Remove flywheel and armature. See Section 2. 1. Check cylinder bores for damage or scoring.

See page 8 for dimensions to tioned to restore the cross hatch when new piston rings make your own honing fixture. Try gauge at several locations in bearing, Fig. 5. If gauge is not available, refer to reject specifications shown below. Engines manufactured before date code 89730000 were equipped with DU bearings with a machined oil reservoir, Fig. 11. Refer to illustrated parts list for correct bearing number by model and date code. See specifications below for crank .51 mm undersize connecting rods. See Illustrated shaft grinding dimensions. Complete instructions are Parts List for correct part number for undersize included with the undersize connecting rods. Break down new emery cloth by rubbing several times over the edge of a piece of steel before using for polishing. Check oil gallery for blockage or ON CAM obstructions on pressure lube camshaft. NOTE ALL MODELS Camshaft bearing reject dimension is .6275". For correct part numbers for ring sets and piston assemblies, refer to Illustrated Parts List. Select correct ring sets or piston assemblies by Model Series. Pistons designed for cast iron sleeve cylinders have a shiny finish. Insert old rings one at a time, approximately one FEELER inch down into the cylinder bore. GAUGE Check ring end gap with feeler gauge, Fig. 5. If ring end RING gap is greater than shown in Table No. If crankpin bearing is scored or worn the connecting rod must be replaced. Oil piston pin. Place a piston pin lock in groove on one side of piston. Insert piston pin from opposite side of piston until pin stops against piston pin lock, Fig. The notch on the piston must face the flywheel side of engine, Fig. 14. NOTCH FLYWHEEL SIDE Fig. 14 Thoroughly clean and then oil cylinder bore. Rotate crankshaft until crankpin journal is at bottom of stroke. Assemble timing gear to DOT crankshaft. 1. Install tappets. 2. Install crankshaft into cylinder. 3. Align timing marks and install camshaft, Fig. 1. CRANKSHAFT TIMING MARK.

Engine models 421000 and 422400 manufactured before date code 92072000 were not originally equipped with this dipper. NOTE POSITION OF SPARK PLUG WIRES Fig. If a short bolt is used in the wrong position, it may not engage enough threads. A long bolt in the wrong position may bottom on fins, either breaking the fins or leaving the cylinder head HEAD HEAD. Failure to make the static adjustments first could result in engine overspeeding which may result in engine damage, property damage or personal injury. TORQUE TO 100 in. lbs. STATIC GOVERNOR ADJUSTMENT 11.0 Nm 1.

Do not tighten lock nut at this time. Stepbystep procedures and detailed illustrations guide you through every job. It is manufactured using highquality materials, to the same specifications as the original part. For a better experience, please enable JavaScript in your browser before proceeding. It may not display this or other websites correctly. You should upgrade or use an alternative browser. LHead Manual Link to DIY GoKarts compendium of all Briggs Manuals Online Service Manual Resource DIY Go Kart Forum By continuing to use this site, you are consenting to our use of cookies. Something went wrong. View cart for details. Trusted seller, fast shipping, and easy returns Learn More eBay Money Back Guarantee Get the item you ordered or your money back. Get the item you ordered or your money back. The link is normally delivered within 2 hours of purchase during my business hours 11AM1AM CST. The link is guaranteed to be delivered within 12 hours of purchase or your money is refunded. This is not a CD or a Book.User Agreement, Privacy, Cookies and AdChoice Norton Secured powered by Verisign. Something went wrong.Learn more opens in a new window or tab This amount is subject to change until you make payment. For additional information, see the Global Shipping Program terms and conditions opens in a new window or tab This amount is subject to change until you make payment.

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